

## Fixture clamps machinable

### Item description/product images



### Description

#### Material:

Cam screw alloyed steel.

Clamping disc steel.

#### Version:

Cam screw and clamping disc black oxidised.

#### Note:

These fixture clamps have a round washer that can be machined to suit the contour of the workpiece being clamped. This allows positive clamping for round, contoured or fragile workpieces. The flat edge is the same distance from the screw centre as our hexagonal fixture clamps K0026 allowing an interchange between the two.

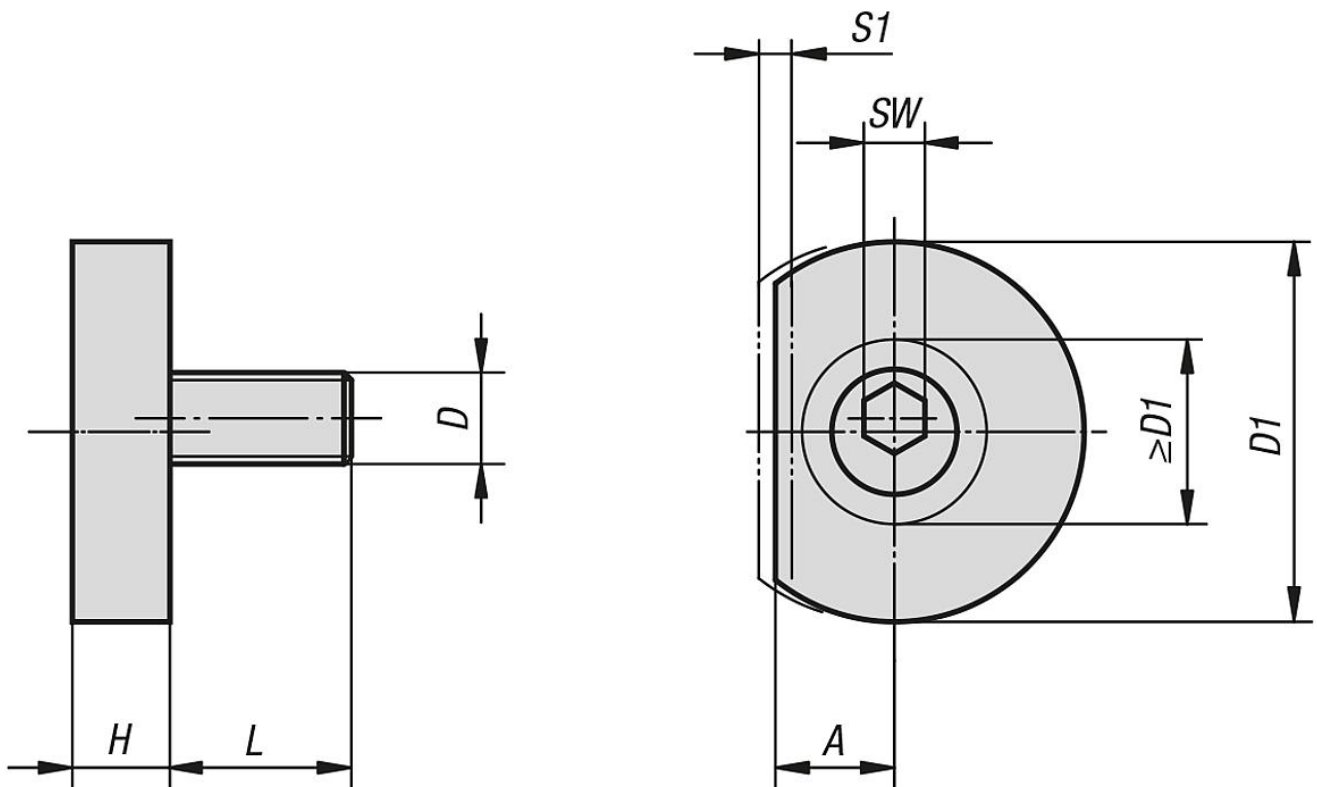
“A” = distance from workpiece to screw centre (cam screw).

“D1 min.” = maximum depth of contour.

#### On request:

Replacement cam screws.

### Drawings



### Overview of items

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| Order No. | A    | D   | D1   | D1<br>min. | H    | L    | SW | S1<br>(travel) | Clamping<br>force<br>kN |
|-----------|------|-----|------|------------|------|------|----|----------------|-------------------------|
| K0022.06  | 7,8  | M6  | 24,9 | 12,1       | 6,4  | 11,9 | 4  | 1,01           | 3,3                     |
| K0022.10  | 10,2 | M10 | 31,2 | 17,2       | 8,9  | 18   | 7  | 1,52           | 8,9                     |
| K0022.12  | 12,7 | M12 | 37,6 | 22,4       | 11,4 | 22,9 | 8  | 2,03           | 17,8                    |
| K0022.16  | 15   | M16 | 43,9 | 26,1       | 14   | 28,6 | 12 | 2,54           | 26,7                    |